CORE SEQUENCES			
Sequence No.	CORE-IN	CORE-OUT	
0	Disabled	Disabled	
1	Mold Open Position	After Mold Decompression	
2	Before Safety End Position	After Mold Open Position	
3	Mold Open Position	After Mold Open Position	
4	Before Safety End Position	After Mold Decompression	
5	At Set Position (Mold Closing)	At Set Position (Mold Opening)	Mold Stops for Core operation
6	At Set Position (Mold Closing)	At Set Position (Mold Opening)	Mold Doesn't Stop
7	After Mold Locking	After Mold Open Position	
8	After Mold Locking	After Mold Decompression	
9	Spare	Spare	